

Expanded gas and oil pipelines

Standard	Outer diameter, mm	Wall thickness, mm	Steel grade or strength class/category
DSTU EN ISO 3183 PSL1, PSL2	426 – 1422	6,0-24,0	A (L210), BM(L245M), BME(L245ME), BNE(L245NE), X42M(L290M), X42ME(L290ME), X42NE(L290NE), X46M(L320M), X52M(L360M), X52ME(L360ME), X52NE(L360NE), X56M(L390M), X60M(L415M), X60ME(L415ME), X60NE(L415NE), X65M(L450M), X65ME(L450ME), X70M(L485M), X70ME(L485ME)
DSTU 9219:2023 type 3	508 – 1420	7,0-24,0	K34, K38, K42, K48, K50, K52, K54, K55, K56, K60
TU U 24.2-05757883-095:2022 type 3	426 – 1420	7,0-24,0	K34, K38, K42, K48, K50, K52, K54, K55, K56, K60
GOST 20295 type 3	530* – 1420	7,0-24,0	K34, K38, K42, K48, K50, K52, K54, K55, K56, K60

* At the request of the Customer, it is possible to manufacture and supply pipes with a diameter of 426 mm

Pipes for work under pressure

Standard	Outer diameter, mm	Wall thickness, mm	Steel grade or strength class/category
EN 10217-1/3/5/6 DSTU EN 10217-1/3/5/6	426 – 1422	7,0-24,0	P195TR1, P195TR2, P235TR1, P235TR2, P265TR1, P265TR2, P235GH, P265GH, P215NL, P265NL, P275N, P275NL1, P275NL2, P355N, P355NH, P355NL1, P355NL2, P460N, P460NH, P460NL1, P460NL2

Pipes of general purpose

Standard	Outer diameter, mm	Wall thickness, mm	Steel grade or strength class/category
DSTU 9218:2023 DSTU 8943:2019 GOST 10706-76 GOST 10705-80 GOST 10704-91	426 – 1420	6,0-24,0	Carbon and low-alloy steels of types 08, 10, 15, 20, St3sp, 09G2S, 09G2FB, 12G2S, 13GS, 17GS, 17G1S, 13GS-U, 17G1S-U, 13G1S-U, 10G2FB

Hollow profiles

Standard	Outer diameter, mm	Wall thickness, mm	Steel grade or strength class/category
EN 10219-1/2 DSTU EN 10219-1/2	426 – 1422	7,0-24,0	S235JRH; S275J0H; S275J2H; S355J0H; S355J2H; S355K2H – NLH, MLH

Pipes for main pipelines

Standard	Outer diameter, mm	Wall thickness, mm	Steel grade or strength class/category
API Spec 5L,	426	7,0-12,0	A (L210), BM(L245M), X42M(L290M), X46M(L320M), X52M(L360M), X56M(L390M), X60M(L415M), X65M(L450M), X70M(L485M), BN(L245N), X42N(L290N), X46N(L320N), X52N(L360N), X56N(L390N), X60N(L415N)
	508	7,0-14,0	
ISO 3183	558	7,0-14,0	
PSL 1, PSL 2	610	8,0-15,0	
	660	8,0-16,0	
	711	8,0-16,0	
	762	8,0-16,0	
	813	8,0-16,0	
	864	8,0-16,0	
	914	8,0-16,0	
	965	10,0-17,0	
	1016	10,0-18,0	
	1067	10,0-20,0	
1219	12,0-22,0		
1422	12,0-24,0		